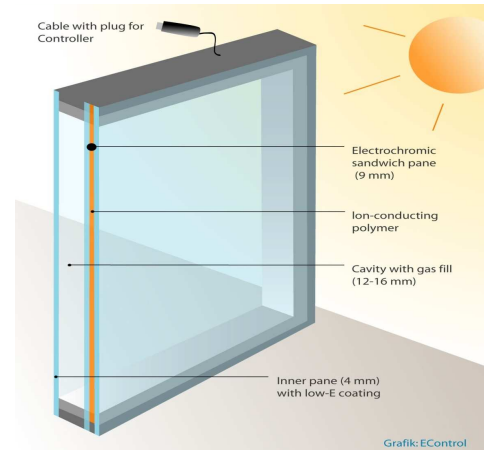


## OKASWITCH-EC - Electronically switchable glass

OKASWITCH-EC is an electrochromic glass which changes its brightness at the press of a button. When a small electrical voltage (approx. 3 V) is applied, the glass changes its colour to dark blue, or it turns transparent.



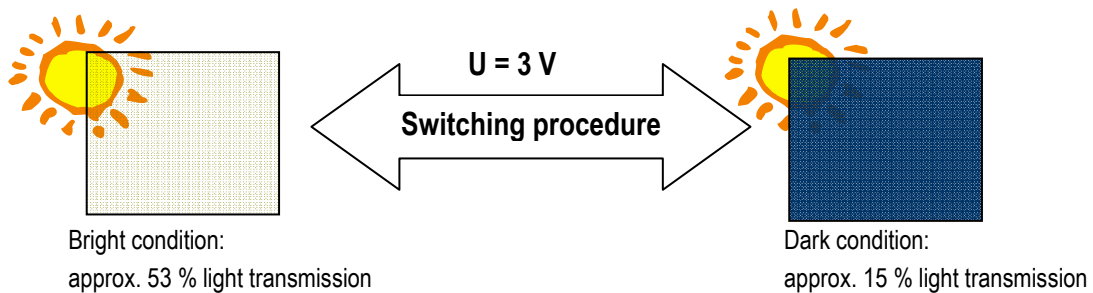
### Constructional properties

#### Thermal insulation

When using insulated glass, combinations of thermal insulation coatings and gas-filled voids enables any  $U_g$  values to be achieved up to  $U_g = 1.1 \text{ W}/(\text{m}^2\text{K})$  when configured as double insulating glass.

#### Spectral properties

In the darkened condition, up to 85% of the incident light and 100% of harmful UV radiation are blocked. In its light condition, the glass is almost neutral. OKASWITCH-EC enables the user to control the brightness and energy input actively with five switch settings. Heating costs, as well as the costs for cooling and artificial lighting can therefore be reduced by up to 50%. OKASWITCH-EC only requires  $0.5 \text{ Wh}/\text{m}^2$  for a complete change of transmissivity.



## Technical values of standard types

Temperature range: Operation (0-70°) pane temperature for switching, although lower temperatures do not have any negative effect on the product

Electrical power supply: Operating voltage 24 V for control units  
 Switching procedure approx. 3 V  
 Switched condition 0 V  
 Power approx. 10 watts/control unit

Switching time: approx. 12-15 minutes at room temperature and a pane size of 1000 mm x 1000 mm

Service life: more than 20.000 switching cycles, i.e. > 20 years

The following data applies to a double pane unit with a 16 mm cavity between the panes filled with air and argon gas, or 10 mm filled with krypton. The calculations assume a glass thickness of 9 mm for the EC outer pane and 4 mm for the inner pane.

**Table 1.** Spectral properties and  $U_g$ -value of double pane insulating glass unit

| $\epsilon$<br>Emissivity of<br>the coating | Switching<br>condition | $T_v$<br>% | $T_{uv}$<br>% | $R_v$<br>% | TSET<br>% | $U_g$ value<br>[W/(m <sup>2</sup> K)] |       |     |
|--------------------------------------------|------------------------|------------|---------------|------------|-----------|---------------------------------------|-------|-----|
|                                            |                        |            |               |            |           | Krypton                               | Argon | Air |
| 0.03                                       | Light                  | 53         | 3             | 11         | 39        | 1.0                                   | 1.1   | 1.4 |
|                                            | Dark                   | 15         | 0             | 9          | 12        |                                       |       |     |
| 0.02                                       | Light                  | 53         | 3             | 11         | 39        | 1.0                                   | 1.1   | 1.3 |
|                                            | Dark                   | 15         | 0             | 9          | 12        |                                       |       |     |
| 0.01                                       | Light                  | 53         | 3             | 11         | 39        | 1.0                                   | 1.0   | 1.3 |
|                                            | Dark                   | 15         | 0             | 9          | 12        |                                       |       |     |

The following data applies to a triple pane unit with two times 12 mm cavity between the panes. The calculations assume a glass thickness of 9 mm for the EC outer pane, 4 mm for the intermediate pane and 4 mm for the inner pane.

**Table 2.** Spectral properties and  $U_g$ -value of triple pane insulating glass unit

| $\epsilon$<br>Emissivity of<br>the coating | Switching<br>condition | $T_v$<br>% | $T_{uv}$<br>% | $R_v$<br>% | TSET<br>% | $U_g$ value<br>[W/(m <sup>2</sup> K)] |       |     |
|--------------------------------------------|------------------------|------------|---------------|------------|-----------|---------------------------------------|-------|-----|
|                                            |                        |            |               |            |           | Krypton                               | Argon | Air |
| 0.03                                       | Light                  | 48         | 2             | 13         | 33        | 0.5                                   | 0.7   | 0.9 |
|                                            | Dark                   | 13         | 0             | 9          | 9         |                                       |       |     |
| 0.02                                       | Light                  | 48         | 2             | 13         | 33        | 0.5                                   | 0.7   | 0.9 |
|                                            | Dark                   | 13         | 0             | 9          | 9         |                                       |       |     |
| 0.01                                       | Light                  | 48         | 2             | 13         | 33        | 0.4                                   | 0.7   | 0.9 |
|                                            | Dark                   | 13         | 0             | 9          | 9         |                                       |       |     |

### Legend and related values:

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 www.okalux.com info@okalux.de

|                       | <b>Unit</b>          | <b>Standard</b>          | <b>technical term</b>                                                  |
|-----------------------|----------------------|--------------------------|------------------------------------------------------------------------|
| <b>U<sub>g</sub></b>  | W/(m <sup>2</sup> K) | DIN EN 673<br>DIN EN 674 | Thermal transmittance                                                  |
| <b>g</b>              | %                    | DIN EN 410               | Total energy transmittance                                             |
| <b>T<sub>v</sub></b>  | %                    | DIN EN 410               | Light transmissivity (direct/hemispherical or diffuse/hemispherical)   |
| <b>T<sub>uv</sub></b> | %                    | DIN EN 410               | UV Spectral transmission                                               |
| <b>R<sub>v</sub></b>  | %                    | DIN EN 410               | Light reflection                                                       |
| <b>F<sub>c</sub></b>  | %                    | DIN 4108                 | Degradation factor of a sun protection system, $F_c = g/g_{reference}$ |
| <b>SC</b>             | %                    | GANA manual              | Shading coefficient, $SC = g/0.86$                                     |

The specified values are approximate. They have been found on the basis of measurements by approved test institutes and the derived calculations. Values calculated for the specific project may differ from the aforementioned values.

Direct transmission relates to directed, generally perpendicular, incident light (model situation for direct insolation). Diffuse transmission applies to homogenous, diffuse incident light from the outer hemisphere (model situation for an overcast sky).

The specified values may change in response to ongoing technical developments, therefore no liability can be accepted for the accuracy of the values.

## Make-up

### Standard glass thicknesses

Double insulating glass; total thickness: 29 mm

|             |            |
|-------------|------------|
| Outer pane: | EC 9 mm    |
| Cavity:     | 16 mm      |
| Inner pane: | Float 4 mm |

Triple insulating glass; total thickness: 41 mm

|              |            |
|--------------|------------|
| Outer pane:  | EC 9 mm    |
| Cavity:      | 12 mm      |
| Middle pane: | ESG 4 mm   |
| Cavity:      | 12 mm      |
| Inner pane:  | Float 4 mm |

### Dimensions & installation

|                          |                   |
|--------------------------|-------------------|
| Minimum dimension:       | 400 mm x 400 mm   |
| Maximum dimension:       | 1250 mm x 2400 mm |
| From spring 2011 onwards | 1300 mm x 3000 mm |

## **Other printed matter**

**If you do not have the following printer matter, please request it directly from OKALUX or download it from the Internet at [www.okalux.com](http://www.okalux.com):**

General terms and conditions of business

Product-specific information texts

### **As well as these, there are the following customer notes:**

Customer notes on offers

Customer notes on delivery

Customer notes alarm glass

Customer notes screen printing

Customer notes Structural Glazing / Edge deletion

Customer notes on heat-soak test

Customer notes on glazing

Customer notes SIGNAPUR®

Customer notes installation of OKAFLEX

Customer notes installation of OKAPANE

Customer notes OKAWOOD tolerances

Customer notes OKACELL product specification

Cleaning instructions for OKALUX gen.

Cleaning instructions OKACOLOR

Guideline for visual quality